# Quality Assurance – how it applies to your farm

Canadian Grain Commission

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#### **Topics**

- Wheat Class Modernization
- Harvest Sample Program
- Fusarium / DON-Vomitoxin
- Summary

#### **Canada's Comprehensive Wheat Quality Pillars**

#### Variety Registration CFIA

- Crop Life
   Companies
- Breeders
- Farmers

# Wheat Classification CGC

- Grading
- Handling System
- Marketers

# Quality Assurance & Grading System CGC

- Farmers
- Handlers
- Marketers
- Customers

### Wheat class background

- 1971 Canada Western/Eastern wheat class system
- 2008 Removal of Kernel Visual Distinguishability (KVD)
- 2008 GP class demand for feed and ethanol varieties
- 2012 Elimination of single desk marketing
- Seeded acres of unregistered US varieties
- Gluten strength concerns from international customers

#### **Background for modernization proposal**

- Customer concerns related to gluten strength have increased in last few years
- Gluten strength is a function of wheat's glutenin and gliadin proteins and is key to bakery processing, crumb structure and gas retention in a loaf
- Quality of protein just as critical as Quantity





#### **Background for modernization proposal**

- Growing season, environmental conditions contributed to the problem
- Low gluten strength varieties
- PRC-WRT continually adjusts the check varieties for benchmarking
- Historically, varieties have not been reviewed once assigned to a specific class
- Potential for different classes of wheat to be marketed as producers desire yield potential of unregistered varieties

# Wheat Class Modernization: Resolving Quality Parameters in CWRS & CPSR

#### **Objectives**

- Protect the quality and consistency
- Ensure new varieties meet the requirements for:
  - milling performance
  - dough strength
  - protein quantity
  - end product quality
  - water absorption (CPSR)

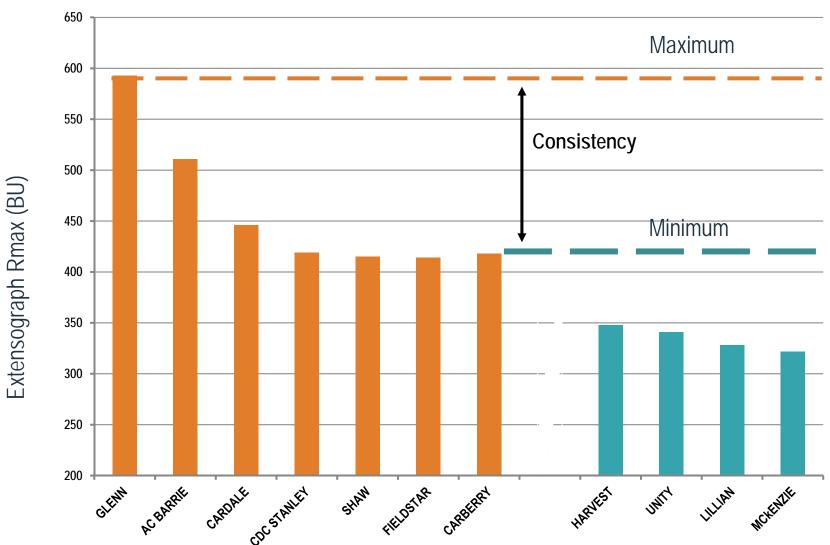
## Wheat Class Modernization: Resolving Quality Parameters in CWRS & CPSR Classes

#### **Process:**

- PRC-WRT\* reviewed and changed the current check varieties used for registration in all CWRS and CPSR trials —to ensure consistency
- established new, tightened "boundary" check varieties for the CWRS and CPSR Registration Trials to improve CWRS consistency of quality in both classes
- Moved varieties which did not fall within "boundary" to CNHR
- Continue to evaluate varieties to ensure consistency maintained

\*Prairie Recommending Committee Wheat Rye & Triticale

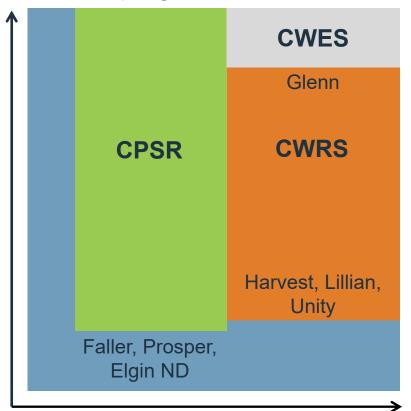
# Extensograph Rmax (BU) for CWRS Varieties 2014 Harvest



# Existing class profile (gluten strength vs. protein)

#### **Previous:**

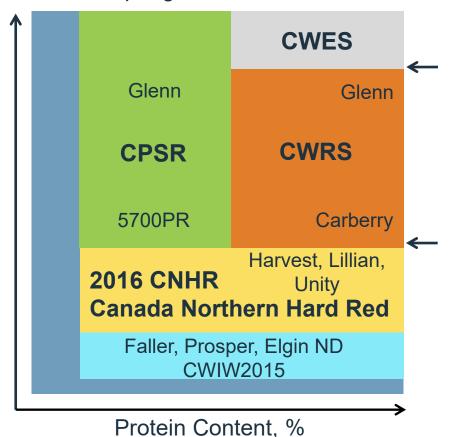
Hard Red Spring Wheat Canada vs U.S.



Protein Content, %

#### **Current:**

Hard Red Spring Wheat Canada vs U.S.



Note: U.S. HRS in blue; chart for illustration purposes only

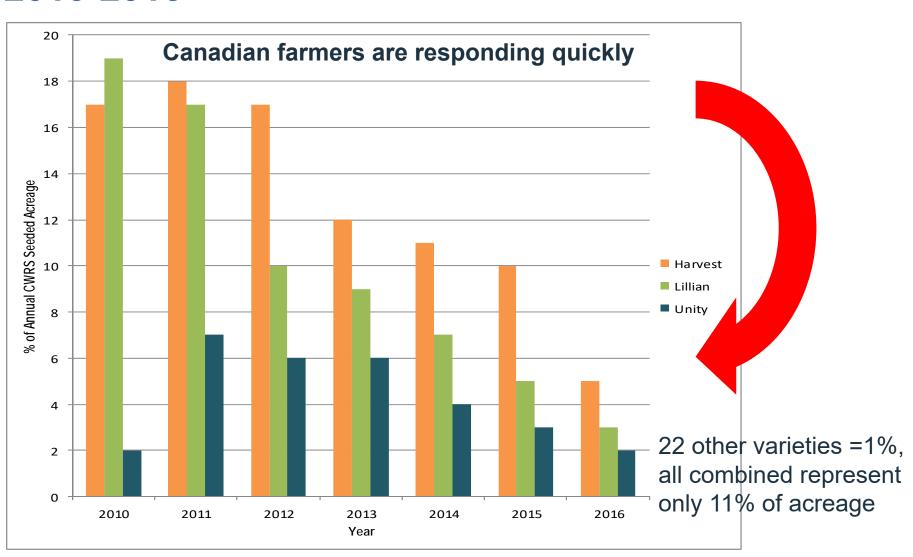
# Varieties designated to Canada Northern Hard Red Class

| CWRS - represents 12% of current acreage in 2016 |           |          |          |  |  |  |
|--|-----------|----------|----------|--|--|--|
| AC Cora  | Alvena    | Harvest  | Neepawa  |  |  |  |
| AC Abbey   | Alikat    | Kane     | Park     |  |  |  |
| AC Eatonia                                       | CDC Osler | Leader   | Pembina  |  |  |  |
| AC Michael                                       | Columbus  | Lillian  | Thatcher |  |  |  |
| AC Minto   | Conway    | McKenzie | Unity    |  |  |  |
|  |           |          | 5603HR   |  |  |  |

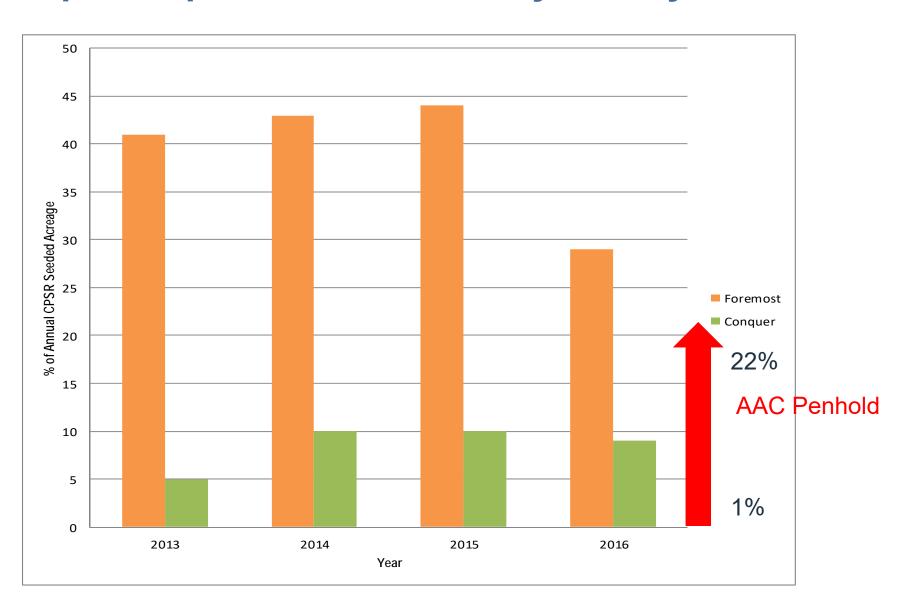
| CPSR               |          |         |      |  |  |  |  |
|--------------------|----------|---------|------|--|--|--|--|
| AC Foremost        | AC Taber | Conquer | Oslo |  |  |  |  |
| AC Crystal (August | 1, 2019) |         |      |  |  |  |  |

Varieties will be designated to CNHR class as of August 1, 2018. Will impact spring 2018 seeding intentions.

## Impact: Specific CWRS Variety Survey 2010-2016



#### **Impact: Specific CPSR Variety Survey 2013-2016**



### Western wheat classes and grades

| Prior to 2016 |            |            |            |            |            |            |            |                        |      |            |
|---------------|------------|------------|------------|------------|------------|------------|------------|------------------------|------|------------|
| CWAD          | CWRS       | CWHWS      | CWRW       | cwsws      | CPSR       | CPSW       | CWES       | CWF                    | CWGP | CWIW       |
| 1             | 1          | 1          | 1          | 1          | 1          | 1          | 1          |                        | 1    | 1          |
| 2             | 2          | 2          | 2          | 2          | 2          | 2          | 2          |                        | 2    | 2          |
| 3             | 3          | 3          | 3          | 3          | CW<br>Feed | CW<br>Feed | CW<br>Feed |                        |      | 3          |
| 4             | CW<br>Feed | CW<br>Feed | CW<br>Feed | CW<br>Feed |            |            |            |                        |      | CW<br>Feed |
| 5             |            |            |            |            |            |            |            | Removed August 1, 2016 |      |            |

| August 1, 2016 |      |       |      |       |            |            |            |      |            |  |
|----------------|------|-------|------|-------|------------|------------|------------|------|------------|--|
| CWAD           | CWRS | CWHWS | CWRW | cwsws | CPSR       | CPSW       | CWES       | CWSP | CNHR       |  |
| 1              | 1    | 1     | 1    | 1     | 1          | 1          | 1          | 1    | 1          |  |
| 2              | 2    | 2     | 2    | 2     | 2          | 2          | 2          | 2    | 2          |  |
| 3              | 3    | 3     | 3    | 3     | CW<br>Feed | CW<br>Feed | CW<br>Feed |      | 3          |  |
| 4              | CW   | CW    | CW   | CW    |            |            |            |      | CW<br>Feed |  |
| 5              | Feed | Feed  | Feed | Feed  |            |            |            |      | i eeu      |  |

#### **Questions from producers?**

- Transition timeframe, August 1, 2018
- 1 growing season remaining
- Can you still grow and sell the 29 varieties?
- CWRS remains Canada's premium wheat class
- Price/marketing of new class

### **Grading System**

- Ensures all stakeholders receive fair value for the grain
- The Canadian Grain Commission is mandated to continuously monitor and scientifically evaluate all grading standards to ensure they have the appropriate quality for their intended use

#### **Fusarium and DON (Vomitoxin)**

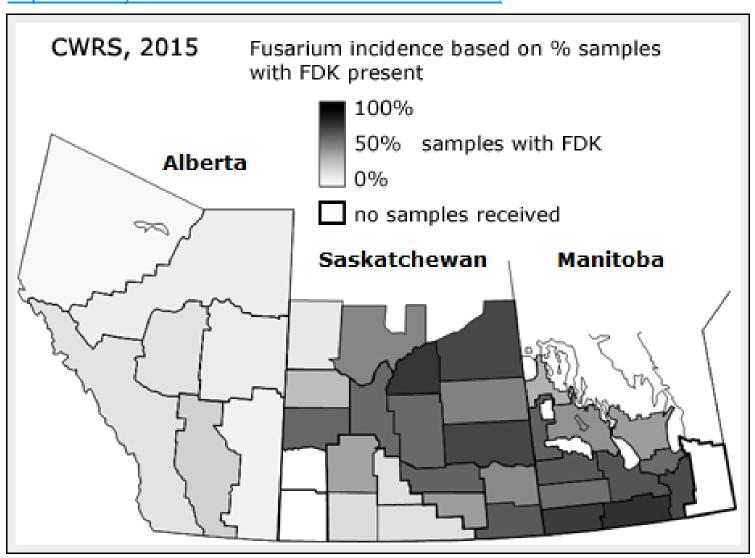
- Canada recognizes the importance of "safety first" in all commodities.
- Normally FDK infection occurs at flowering however this year it also occurred later
- Weather influences at flowering
- Species of Fusarium F. graminearum
- Visual assessment difficult to predict deoxynivalenol (DON) levels
- Companies are testing for DON to manage their purchases to ensure meeting customer needs for safety ie: MRL's



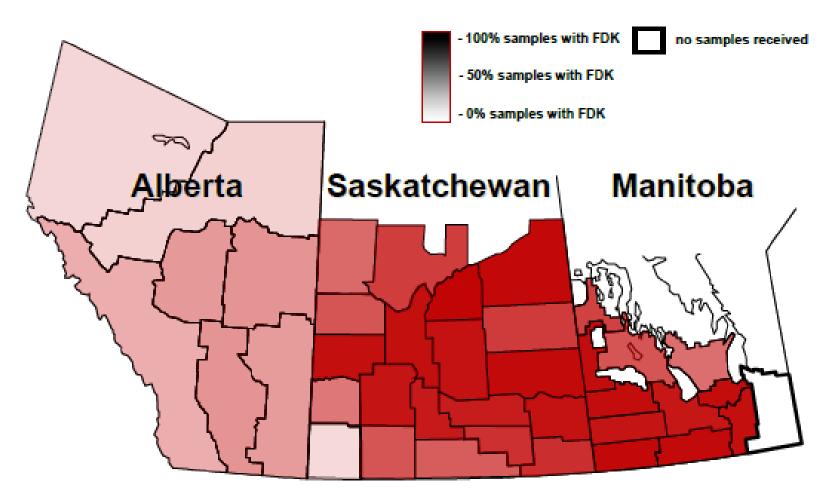


#### **Incidence of Fusarium Damage 2015**

https://www.youtube.com/watch?v=oHUWChtDmVQ



#### **Incidence of Fusarium Damage 2016**



Canadian Grain Commission

#### **DON** testing

- ELISA (enzyme-linked immunosorbent assay) technology
- DON Testing in the grading system
- Sampling
- Time

#### Refining Visual Standards for Mildew

- Mildew is caused by a fungus (Alternaria) which develops due to high humidity or moisture on grain
- It can impact flour colour
- Canada's weather (2014 & 2015) had higher humidity and we observed elevated amounts of mildew on the wheat kernels
- Conducted two years, 2014 & 2015 crop years, of rigorous scientific evaluation

#### 2014 & 2015 Crop Year CWRS Mildew

#### Mildew in the brush







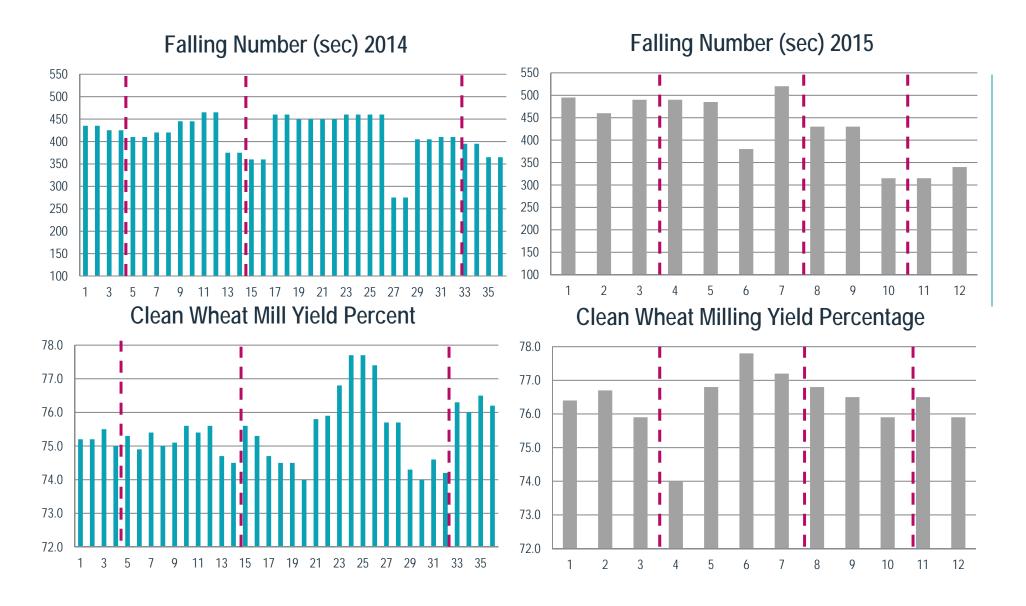




#### Mildew Research

- Falling number
- Clean Wheat Mill Yield Percent
- Wheat & Flour Protein Content
- Flour Ash Content
- Water Dough Brightness 2h
- Water Dough Brightness 24h

#### Influence of Mildew on CWRS



## Impact of Refining Visual Guides for Mildew in CWRS

- Scientific testing has shown that moderate levels of mildew has no impact on the flour quality or end products
- The <u>refinement</u> of visual grading guides for mildew only impact the <u>aesthetic appearance</u> of the wheat but has no impact on soundness or end use functionality

#### **Harvest Sample Program**

- Information reaches marketers, buyers and processors around the world
- It informs millers, bakers, brewers and food manufacturers the end use functionality of this year's crop
- Supports research



### **Harvest Sample Program**

- A evaluation of Canadian grain quality
- Conducted by the Canadian Grain Commission each fall



### The Harvest Sample Program

- Annual
- Voluntary
- Informative
- Free
- Quality data at grainscanada.gc.ca

### **Goals of Harvest Sample Program**

- Assess quality of annual harvest
  - Grades
  - End use functionality
- Identify grading factors within crops which are relevant to the harvest
- Supports scientific research in grain quality & safety

#### **Harvest Sample Program**

- Sign up
- The producer receives free grade, dockage, protein
- Postage is prepaid
- Used in Standards preparation
- Information reaches marketers, buyers and processors around the world

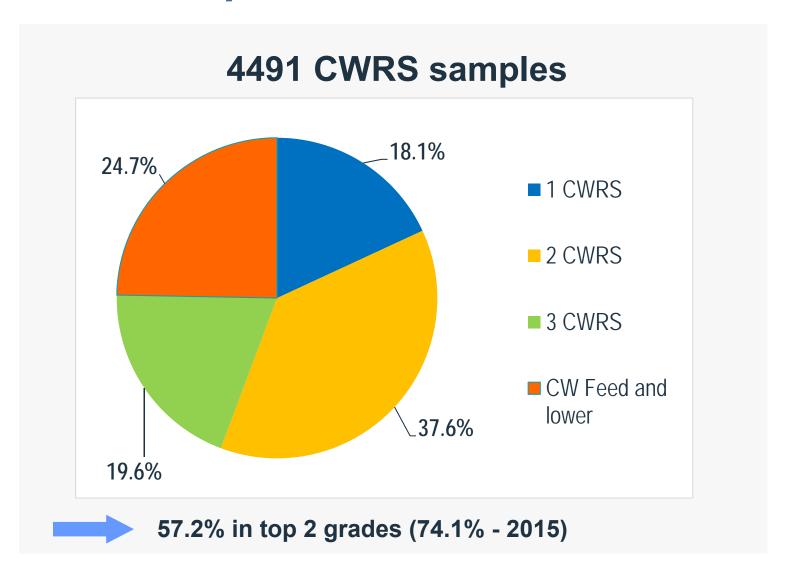


### **Harvest Sample Statistics**

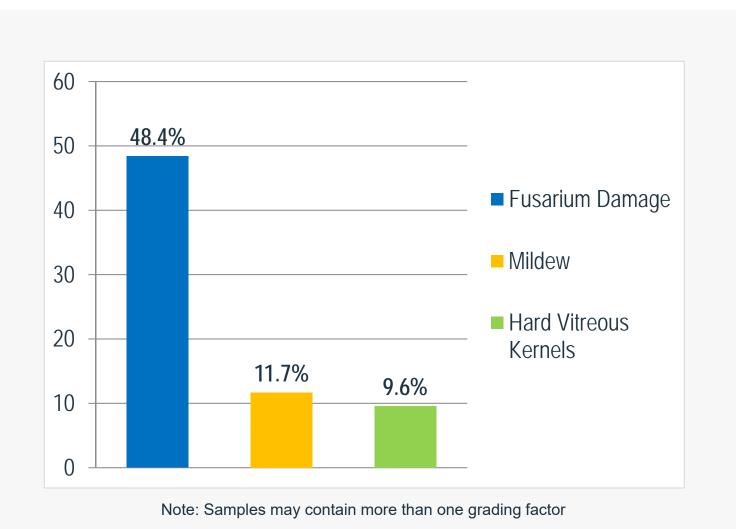
• In 2016, 11,433 samples graded in 2016

Representing 12 different grain types

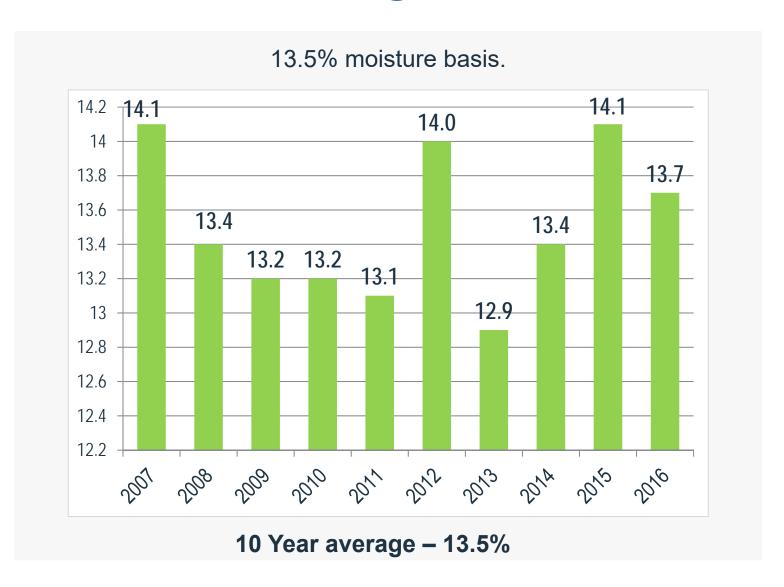
#### **Harvest Sample Statistics**



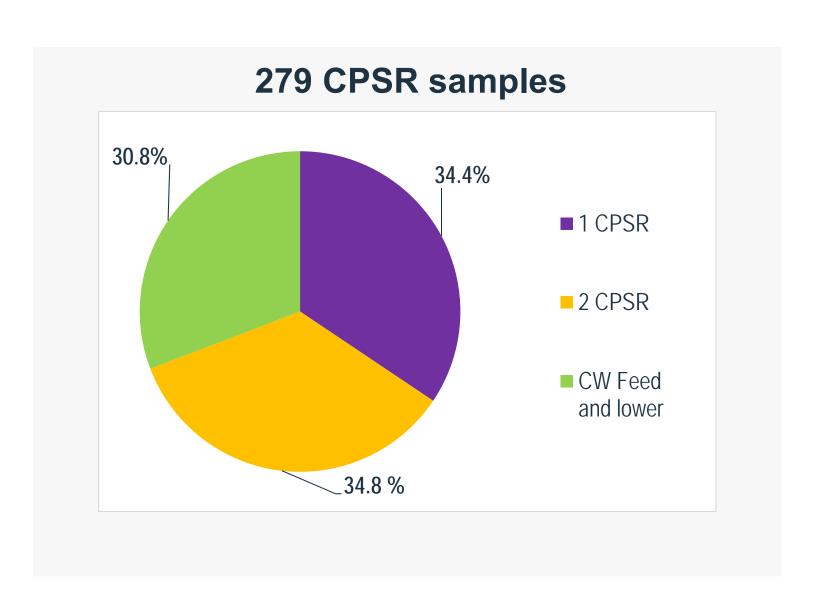
### **CWRS Grading Factors**



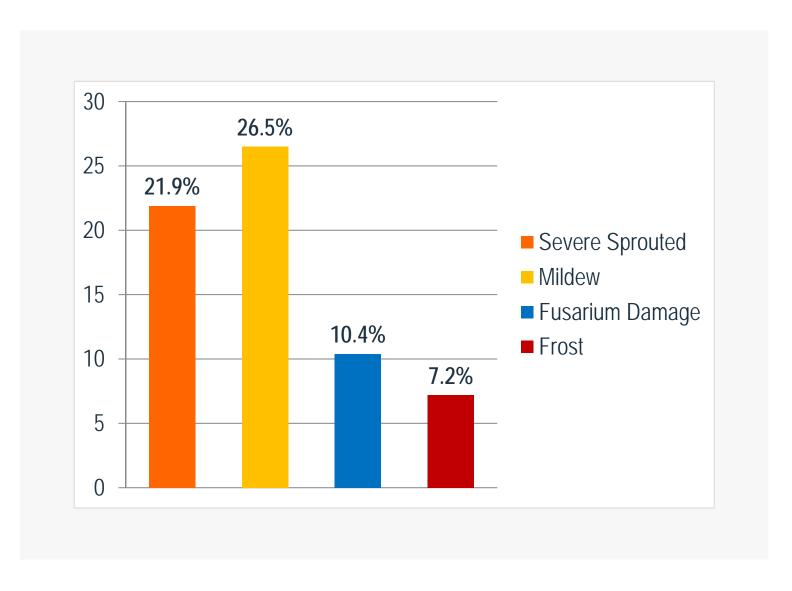
### **CWRS 10 Year Average Protein**



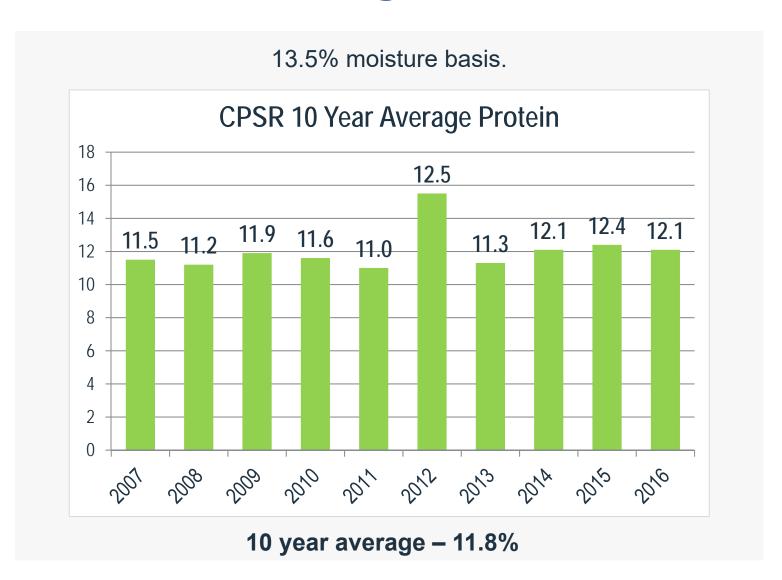
### **Harvest Sample Statistics**



### **CPSR Grading Factors**



#### **CPSR 10 Year Average Protein**



#### Canola

- 1526 samples
- No. 1 Canada 96%



# Chlorophyll content range (mg/kg) Canola No. 1 Canada

|                | In the seed (mg/kg) |      |      |      |      |  |
|----------------|---------------------|------|------|------|------|--|
|                | 2016                | 2015 | 2014 | 2013 | 2012 |  |
| Manitoba       | 10.2                | 9.7  | 12.0 | 14.0 | 13.4 |  |
| Saskatchewan   | 11.3                | 11.2 | 11.3 | 17.3 | 15.8 |  |
| Alberta        | 12.8                | 12.6 | 15.7 | 15.0 | 17.2 |  |
| Western Canada | 11.5                | 11.2 | 13.1 | 15.8 | 15.9 |  |

## Oil content in Canola, No. 1 Canada

|                   | Oil content (%, 8.5% m.b.) |             |      |      |  |  |
|-------------------|----------------------------|-------------|------|------|--|--|
|                   | 2016                       |             | 2015 | 2014 |  |  |
|                   | Mean                       | Range       | Mean | Mean |  |  |
| Manitoba          | 44.0                       | 37.5 – 49.0 | 43.8 | 43.8 |  |  |
| Saskatchewan      | 45.1                       | 37.1 – 49.9 | 44.8 | 44.9 |  |  |
| Alberta           | 44.2                       | 38.0 – 49.5 | 44.0 | 44.4 |  |  |
| Western<br>Canada | 44.6                       | 37.1 – 49.9 | 44.4 | 44.5 |  |  |

#### Peas

#### Yellow - 388 samples

- No. 1 Can 27.0%
- No. 2 Can 48.2%
- Extra No. 3 0.5%
- No. 3 Can 23.5%



#### **Green** - 75 samples

- No. 1 Can 25.3%
- No. 2 Can 36.0%
- No. 3 Can 24.0%



# **Protein Content (%)**

### Peas, Yellow

| Protein content, % 23.2% dry basis |                    |                 |  |  |  |  |
|------------------------------------|--------------------|-----------------|--|--|--|--|
|                                    | As of Oct 28, 2016 | 10 year average |  |  |  |  |
| No. 1 Canada                       | 21.2               | 23.2            |  |  |  |  |
| No. 2 Canada                       | 21.7               | 23.3            |  |  |  |  |
| No. 3 Canada                       | 22.6               | 23.8            |  |  |  |  |

#### **How Do We Protect Producer Rights?**

- Grain Grades
- Subject to Inspector's Grade and Dockage
- Producer cars
- Payment protection
- Penalty clause in contract with grain companies that have a defined delivery period

#### Subject to Inspector's Grade and Dockage

A right under the Canada Grain Act



#### Subject to Inspector's Grade and Dockage

- Sample taken must be agreed upon by producer and elevator manager
- Grade
- Dockage
- Moisture
- Protein



#### Subject to Inspector's Grade and Dockage

- Sample submitted to the Canadian Grain Commission
- Sample is graded and a certificate issued to both the producer and the elevator
- Grade is binding



#### **Grain Storage**

- Safe storage moisture levels & grain temperature
- Aeration bins
- Ochratoxin A



# Canada